

The components of this gym can be combined with others to create different play sets.
This is the best order of assembly to create this specific set.

Read this sheet and all instructions included with the different parts before assembly.
See the Instructions and Owner's Manual included in carton 63006-445
for important safety information.



Williamsburg Tower

Lexington Tower

Dimensions of assembled package:
37' 3" wide x 21' 3" deep x 12' 9" tall

Cartons for this Play Set:

| | | |
|---|------------|--------------------------------------|
| 1 | 63006-421 | Williamsburg Box 1 (Hardware) |
| 1 | 63006-422 | Williamsburg Box 2 |
| 1 | 63006-423 | Williamsburg Box 3 |
| 1 | 63006-445 | Williamsburg Roof (Hdwre & Instr) |
| 2 | SH946-102 | Access Ladder, 5ft |
| 1 | 63007-421 | Lexington Gym 1 (Hardware) |
| 1 | 63007-422 | Lexington Gym 2 |
| 1 | 63007-423 | Lexington Gym 3 |
| 1 | 63007-445 | Lexington Roof (Hdwre & Instr) |
| 1 | 63058-202 | 4 Position Swing Beam |
| 1 | 63060-222 | 9ft Swing Beam Legs (Hdwre & Instr) |
| 1 | 50546-777 | 3 Swings, 1 Trapeze |
| 1 | 63008-221 | Skybox 1 (Hdwre & Instr) |
| 1 | 63008-222 | Skybox 2 |
| 1 | SJ926-810 | Skybox Wood Roof (Hdwre & Instr) |
| 1 | 15166-400 | 10 ft. Super Wave Slide |
| 1 | AH201-102Q | Rock Climbing Wall (Hdwre & Instr) |
| 1 | 63079-102 | Monkey Bars (Hdwre & Instr) |
| 1 | 63081-102 | Ice Cream Stand (Hdwre & Instr) |
| 1 | SD204-102Q | Lex. Picnic Table (Hdwre & Instr) |
| 1 | SH922-800Q | Ramp (Hdwre & Instr) |
| 1 | 63073-101 | Clubhouse Window Pk (Hdwre & Instr) |
| 1 | 63090-222 | Chain Climber Frame (Hdwre & Instr) |
| 1 | 63089-606 | Chain Cargo Net |
| 1 | 15140-400 | 14ft Rocket Slide & Foot |
| 1 | 50398-700 | Skybox Slide Kit (Hdwre & Instr) |
| 1 | 8400-202 | Spiral Slide, Green (Hardware) |
| 1 | 63033-102 | Spiral Mount (Hdwre & Instr) |
| 1 | SC908-800Q | Wmsburg Play Floor (Hdwre & Instr) |
| 1 | SC910-800Q | Lexington Play Floor (Hdwre & Instr) |
| 1 | SC904-800Q | Skybox Play Floor (Hdwre & Instr) |

| | | |
|---|-----------|-------------------------------------|
| 1 | AP970-104 | Bubble Panel (Hdwre & Instr) |
| 2 | AG942-400 | Acc. Ladder Handles (Hdwre & Instr) |
| 2 | AG943-400 | Slide Handle (Hdwre & Instr) |
| 3 | SM964-402 | Gable Fans (Hdwre & Instr) |
| 3 | SM963-402 | Dormer (Hdwre & Instr) |
| 1 | SJ951-102 | Bridge (Hdwre & Instr) |
| 1 | 40456-402 | End Window Panel |
| 1 | 40457-402 | Side Window Panel |
| 1 | 40458-402 | Side Door Panel (Hdwre & Instr) |

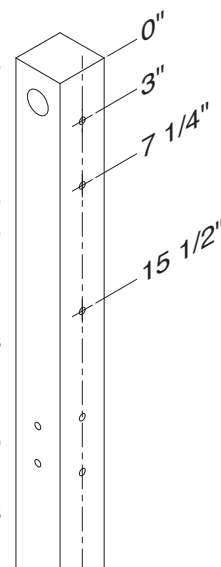
- Start by assembling the Williamsburg tower. Instructions and hardware are in the cartons noted at left. Notice the **gym is rotated 90° from the position shown in the instructions**
- Wait to install the Access Ladder, Slide, and Wall Slats until after the rest of the play set is complete.
- Wmsbg step 2. Do not install the Sandbox End on the end adjacent to the Skybox. It will be replaced when installing the play floors.
- Wmsbg step 7. Install the angle braces only on the end with the skybox. The angle braces conflict with the Clubhouse walls.
- Wmsbg step 11. You can install both the left and right wall supports here since one end wall support will not be used.
- Wmsbg step 12. Do not install the End Wall Support adjacent to the Skybox. It will not be needed.
- Skip Wmsbg step 20 & 21.
- Once the roof, roof supports, and ridge cap are installed, proceed with the Skybox tower.
- Skybox step 2. Omit the sandbox end under the gym. The floor transition from the Skybox Play Floor will be used instead.



Lexington Tower

Williamsburg Tower

- Skybox step 11. Use the front posts from The Skybox Roof (SJ926-810) in place of the post extensions.
- Skybox Step 17. Wait to install the wall slats on the back where the bubble panel will mount and the sides where the slides will mount until after installing the bubble and slides.
- Skybox Step 21 & 22. Install the slats in reverse orientation so the opening is on the opposite side. Install the ladder aligned with the opening.
- Ignore the special instructions regarding mounting with play floors in the Skybox instructions. Use the method found on page three of the skybox play floor instructions titled "Install the Skybox Play Floor adjacent to a gym with a play floor." Install the Williamsburg Play Floor (SC908-800Q) and Skybox Play Floor (SC904-800Q).
- Once the basic Williamsburg-Skybox tower is assembled assemble the Lexington tower about 92" away from the Williamsburg. Please note: The swing beam extends from the end of the tower, 90° from the position shown in the beam assembly instructions.
- Wait to install the Access Ladder, Slide, and Wall Slats until after the whole play set is complete.
- Lex step 7. Before securing the angle braces, move the tower into place 92" from the other tower. Use the bridge rails from SJ951-102 to assure the alignment is exact. Continue assembly making sure the posts are plumb and the towers are level.
- Lex step 13. Before installing the roof, find the post where the swing beam will mount. Drill 7/16" diameter holes through the post at 3", 7-1/4" and 15-1/2" below the top of the post as shown at above right. The beam will be mounted to the front of the post using these holes. Insert one 5/16" weld nut into the top hole on the inside face of the post. Be sure the threads on the weld nut are clear, it will be captured by the roof support. Install the roof.
- After installing the roof, install the bridge between the towers using the instructions from SJ951-102.
- Skip Lex step 20 & 21.
- Install the swing beam. Instructions and hardware are in the 9' Swing Beam Leg Carton (63060-222).
- Install the Monkey Bars (63079-102) to the front center of the Bridge.
- Using a ladder, install three Dormers (SM963-402) in the positions shown on the front page. Ladder access may be obstructed by later installations.
- Install 3 pairs of Gable Fans (SM964-402) at each end of each roof.
- Install the Lexington Play Floor (SC910-800Q).
- Install the Lexington Picnic Table (SD204-102Q).
- Mount the Window and Door Panels (40456-402, 40457-402, & 40458-402) in the Williamsburg tower as shown above.
- Mount the Rock Climbing Wall (AH201-102Q) in the position shown.
- Mount the Cargo Climber (63090-222) to the center of the back of the Lexington tower.

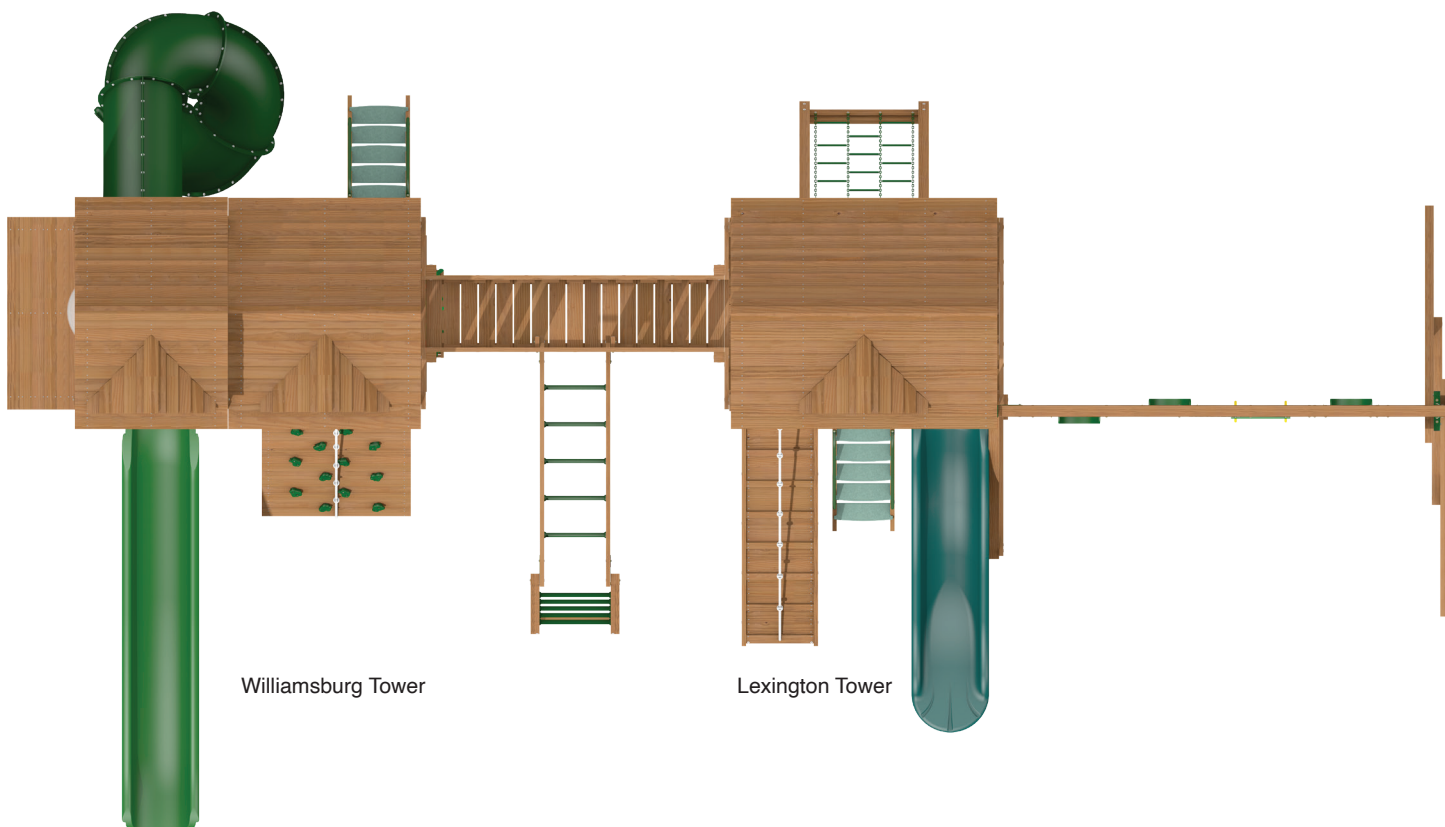




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- Mount the Super Wave Slide (15166-400), Access Ladder (SH946-102) and Ramp (SH922-800Q) across the front of the Lexington tower.
- Secure the Access Ladder (SH946-102) to the back of the Williamsburg tower in the position shown above using the method shown in step 20 of the Wmsburg instructions.
- Fasten two Access Ladder Handles (AG942-400) to each Access Ladder.
- Assemble the Spiral Slide and secure it to the back of the Skybox using the skybox mount (63033-102).
- Install the Bubble Panel (AP970-104).
- Install the Rocket Slide (15140-400) using the Skybox Slide kit (50398-700).
- Mount a Slide Handle (AG943-400) above the Super Wave Slide and Rocket Slide.
- Mount the Ice Cream Stand (63081-102) to the end of the Skybox.
- Install the wall slats in the positions shown above and on the first page, using the methods from the Williamsburg Instructions. Gaps must be narrower than 3-1/2" or wider than 9" to prevent potential head entrapment.
- Mount the hand grips to the entrance wall slats.
- Install the Shutters and Flower Box from the Clubhouse Window Pack (63073-101) to the window panel below the Bridge.
- Double-check all fasteners are secure and all recessed hardware is covered by hole caps.
- Hang the swings.



Williamsburg Tower

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