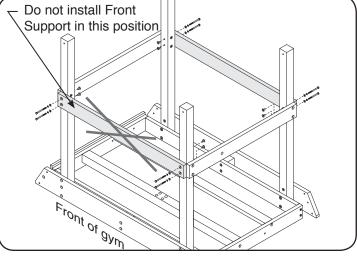


STEP 06 - Front & Back Supports:

Only install the Back Support of the Norfolk gym in this step. See further steps on the next page of this guide.



ASSEMBLY INSTRUCTIONS

STEP 06b — Install Front Support:

Place the Front Support against the inside of the front corner posts as shown. Align the top holes at each end of the front support with the hole near the top of each post.

Mark the position of the lower holes on each post. Drill a 1/4" diameter hole 2" deep into each post at the mark.

Secure the Front support to each post using a 5/16 x 3-1/2" Lag Screw and Flat Washer.

STEP 06c — Install Bridge Adapters:

Fasten one Bridge Adapter to the front of each post in the position the Front Support was originally to be mounted.

Secure each using two 5/16 x 4" Hex Bolt Assemblies as shown.



Note: a Hex Bolt Assembly consists of one Hex Bolt passing through one Lock Washer and one Flat Washer, threaded into one Weld Nut

Go to Step 07 of the Norfolk instructions. Proceed until Step 25. (Around Step 17 make sure the two gyms are positioned to be joined by the Bridge.

STEP 25 — Roof Panels:

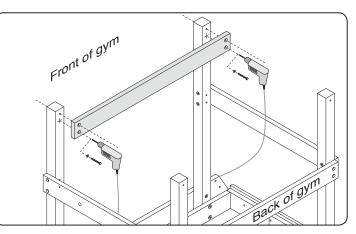
Fasten one Roof Panel Assembly to the left front post using one 5/16" x 5-1/2" Hex Bolt Assembly. Use one 5/16" x 4-1/2" Hex Bolt Assembly for the left back post. Do not completely tighten these bolts.

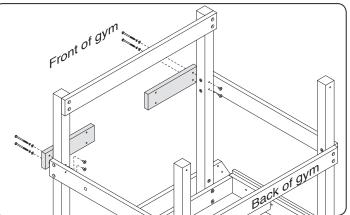
Repeat with the other Roof Panel on the right Posts. Rest the angled ends Roof Panels against each other.

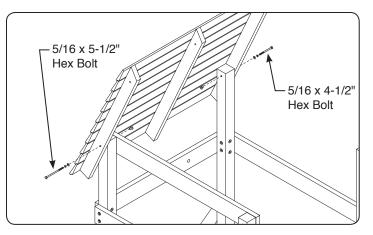
Finish assembling Norfolk tower.

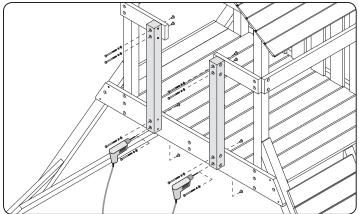
Mount Bridge:

Once the Norfolk tower is assembled install the Connecting Bridge as shown in the Bridge instructions.









NORFOLK BRIDGE ADAPTER