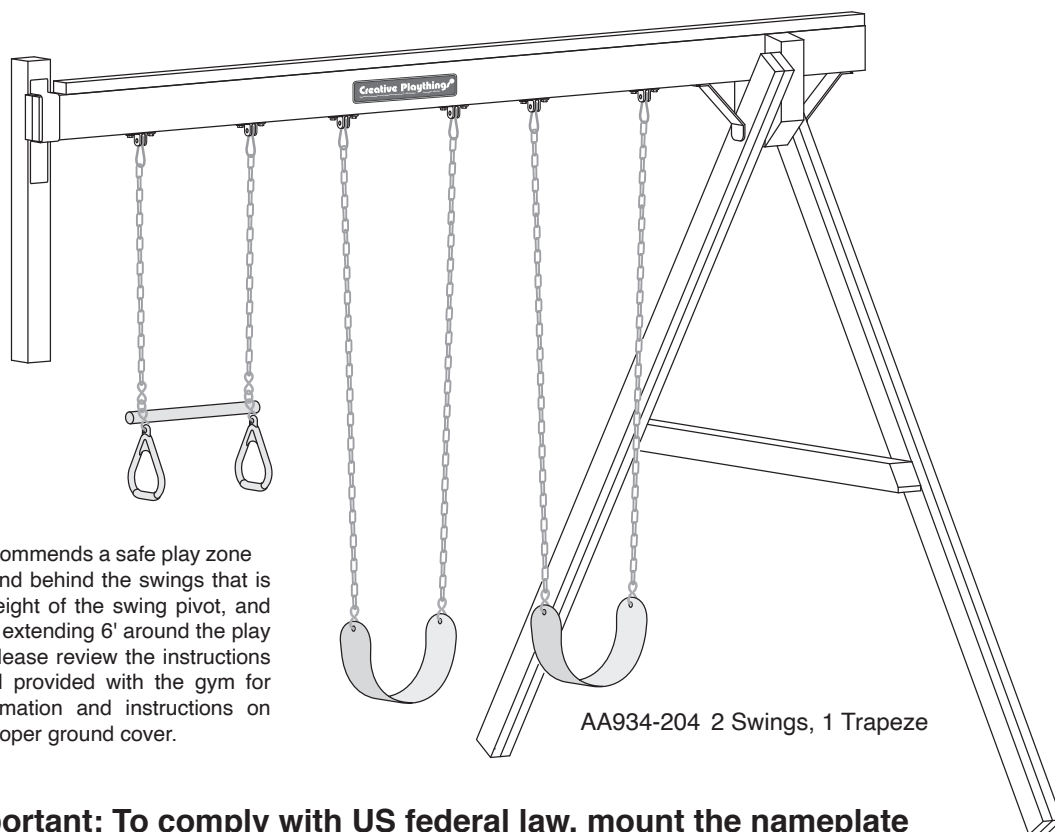


Classic Pine Swing Beam

Model:
63080-101

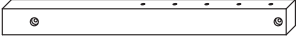
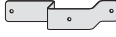
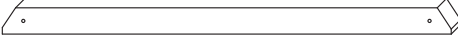


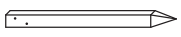



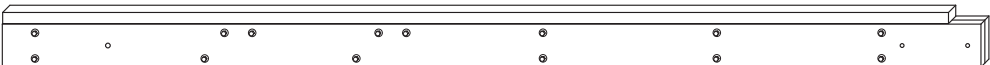





CPSC recommends a safe play zone in front of and behind the swings that is twice the height of the swing pivot, and clear space extending 6' around the play structure. Please review the instructions and manual provided with the gym for safety information and instructions on proper ground cover.

AA934-204 2 Swings, 1 Trapeze

Important: To comply with US federal law, mount the nameplate and any provided warning plates to the play structure.

Parts:

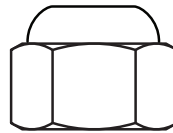
- | | |
|--|---|
|  |  |
| A 1 35200-102 Swing Mount 4 x 4 x 35-1/2" | I 1 14233-400 Beam Retainer, Green |
|  |  |
| B 1 35242-102 Leg Brace 4 x 4 x 55-1/2" | J 2 14234-400 HD Angle Bracket, Green |
|  |  |
| C 1 35303-102 Center Block 2-3/4 x 3-1/4 x 8" | K 3 36515-102 Ground Stake 2 x 2 x 18" |
|  |  |
| D 1 35304-102 Side Block One 4 x 4 x 13-1/4" | L 1 50229-700 Ny-Glide Swing Hangers |
|  | |
| E 1 35305-102 Side Block Two 4 x 4 x 13-1/4" | |
|  | |
| F 1 40594-102 3 Position Beam Assembly | |
|  | |
| G 2 40595-102 Leg Assembly | |
|  |  |
| H 1 14162-400 8" L-Brace, Green, Large Holes | M 1 14209-100 Creative Nameplate |

Fasteners:

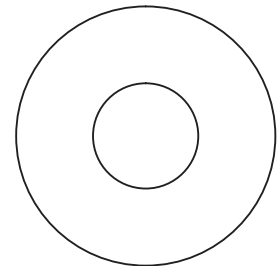
50551-700 Classic Pine Swing Beam Fasteners

- 8 12002-206 5/16" Flat Washer
- 4 17036-1002 5/16 x 2-1/2" Lag Screw
- 4 17036-2202 5/16 x 5-1/2" Lag Screw
- 6 17020-113 Screw #10 x 2-1/2"
- 4 12002-207 Flat Washer 3/8"
- 4 12017-207 Lock Washer 3/8"
- 4 17001-103 Weld Nut 3/8"
- 1 17003-1213 Hex Bolt 3/8 x 3"
- 2 17003-1413 Hex Bolt 3/8 x 3-1/2"
- 1 17003-2613 Hex Bolt 3/8 x 6-1/2"
- 4 12002-209 1/2" Flat Washer
- 3 17123-3418 Hex Bolt 1/2 x 10"
- 3 12052-109 1/2" Nylock Nut

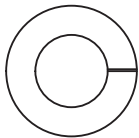
All hardware on this set is specially coated for corrosion resistance. If non-Creative Playthings hardware is used, it must be galvanized or stainless steel.



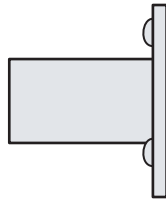
Lock Nut 1/2"



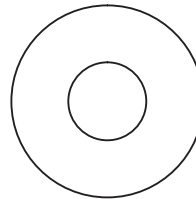
Flat Washer 1/2"



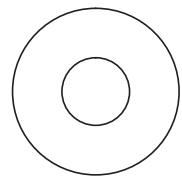
Lock Washer 3/8"



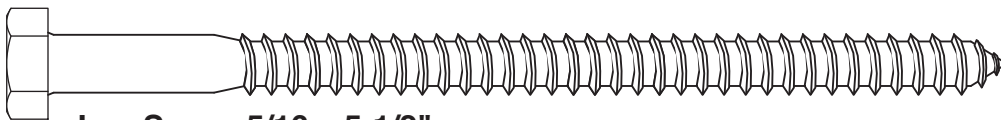
Weld Nut 3/8"



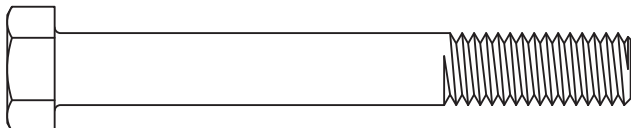
Flat Washer 3/8"



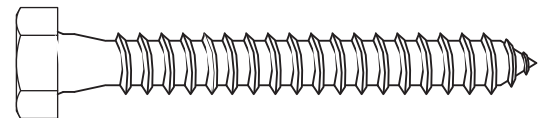
Flat Washer 5/16"



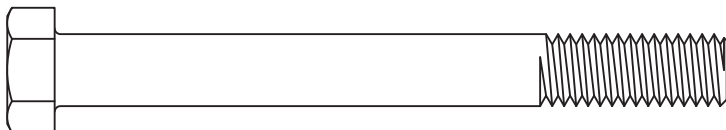
Lag Screw 5/16 x 5-1/2"



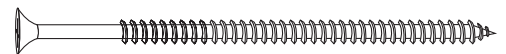
Hex Bolt 3/8 x 3"



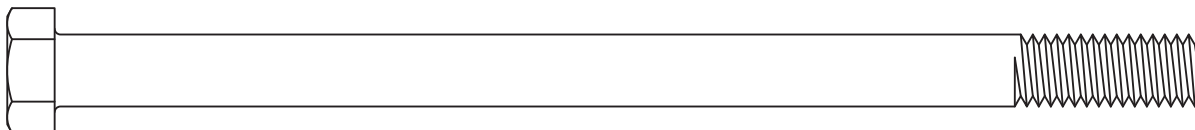
Lag Screw 5/16 x 2-1/2"



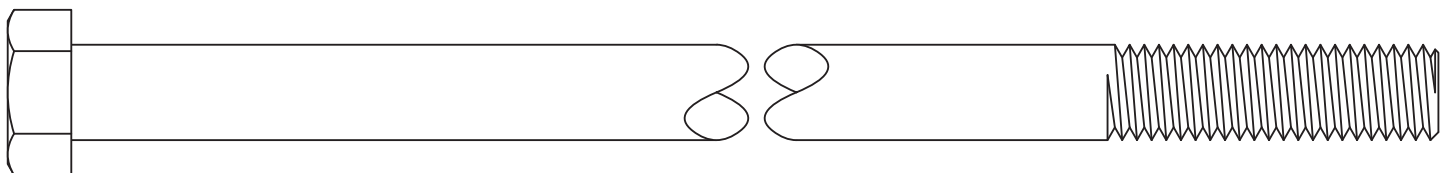
Hex Bolt 3/8 x 3-1/2"



Screw #10 x 2-1/2"



Hex Bolt 3/8 x 6-1/2"

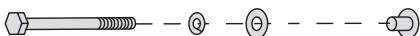


Hex Bolt 1/2 x 10" (Truncated to fit on page)

STEP ONE - Swing Mount

For a standard installation on a Clayton or Northbridge gym, mounting holes are pre-drilled.

Fasten the Swing Mount to the Swing Wall Support and Swing Platform Side using two 5/16 x 4-1/2" Hex Bolt Assemblies as shown at right.

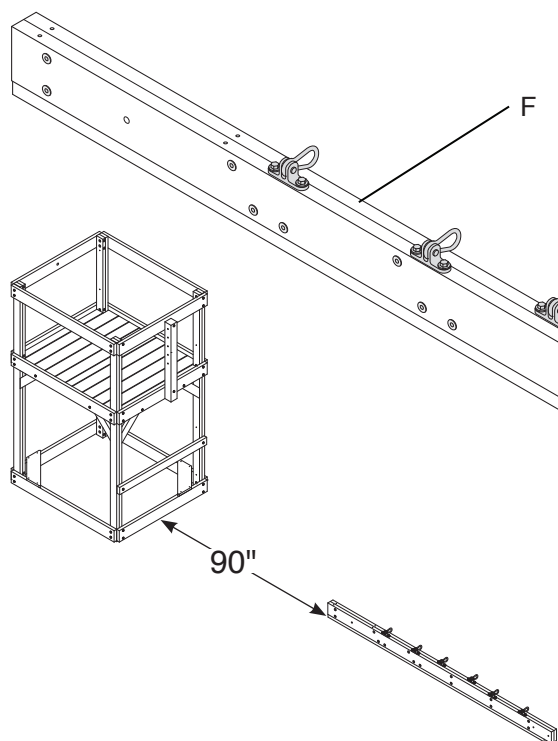


*** Note:** a Hex Bolt Assembly consists of one Hex Bolt passing through one Lock Washer and one Flat Washer, threaded into one Weld Nut.

For installation in an alternative position make sure there will be 14' of clear area in front and in back of the swings. Hold the Swing Mount against the center of the side of the gym chosen. Mark the position of the holes. Check for interfering hardware. Drill 3/8" diameter holes through the supports at the marks. Install as instructed above.

Swing Mount

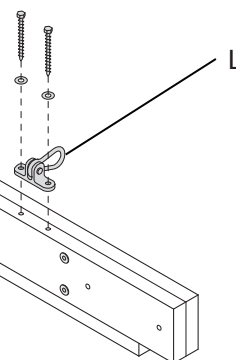
The fasteners are found in the gym hardware pack



STEP TWO - Swing Hangers

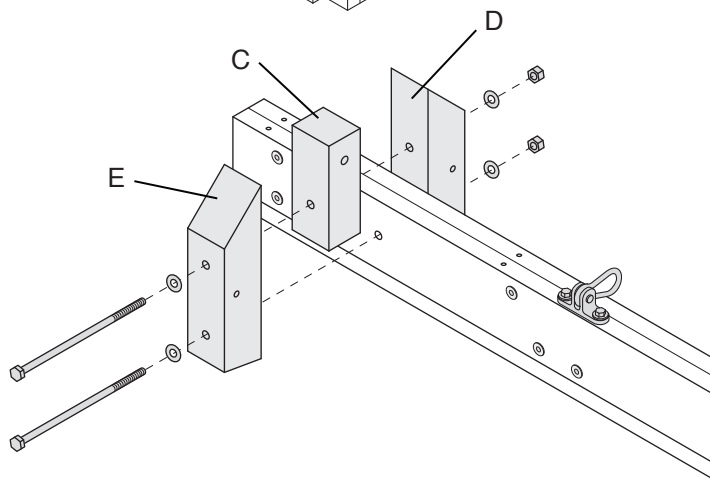
Place the Beam (F) on the ground with the holes for the Swing Hangers face up. Place the Beam approximately 90" from the side of the gym with the Swing Mount.

Carefully follow the instruction included with the Swing Hangers to install the Swing Hangers in the positions shown.



STEP THREE - Block Assembly

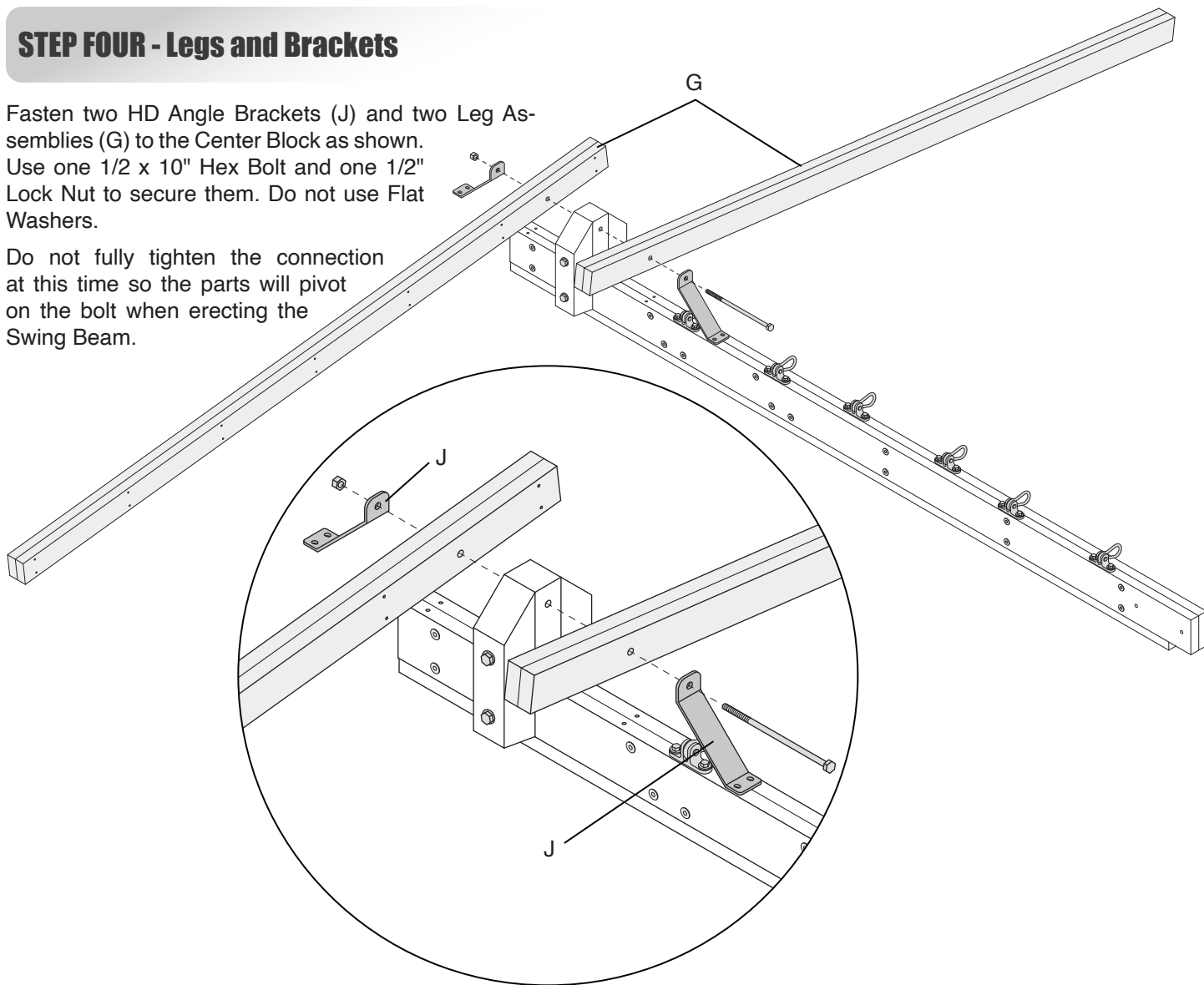
Fasten Side Block One (D), Center Block (C), and Side Block Two (E) to the Beam at the gym end as shown. Use one 1/2 x 10" Hex Bolts, two 1/2" Flat Washers, and one Nylon Lock Nut for each connection.



STEP FOUR - Legs and Brackets

Fasten two HD Angle Brackets (J) and two Leg Assemblies (G) to the Center Block as shown. Use one 1/2 x 10" Hex Bolt and one 1/2" Lock Nut to secure them. Do not use Flat Washers.

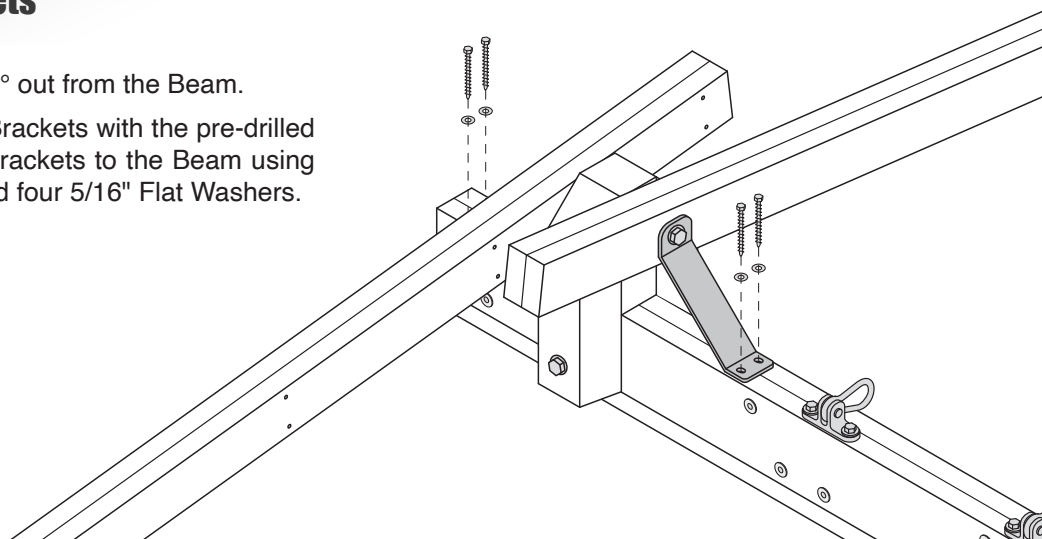
Do not fully tighten the connection at this time so the parts will pivot on the bolt when erecting the Swing Beam.



STEP FIVE - Secure Brackets

Adjust the legs so they project 90° out from the Beam.

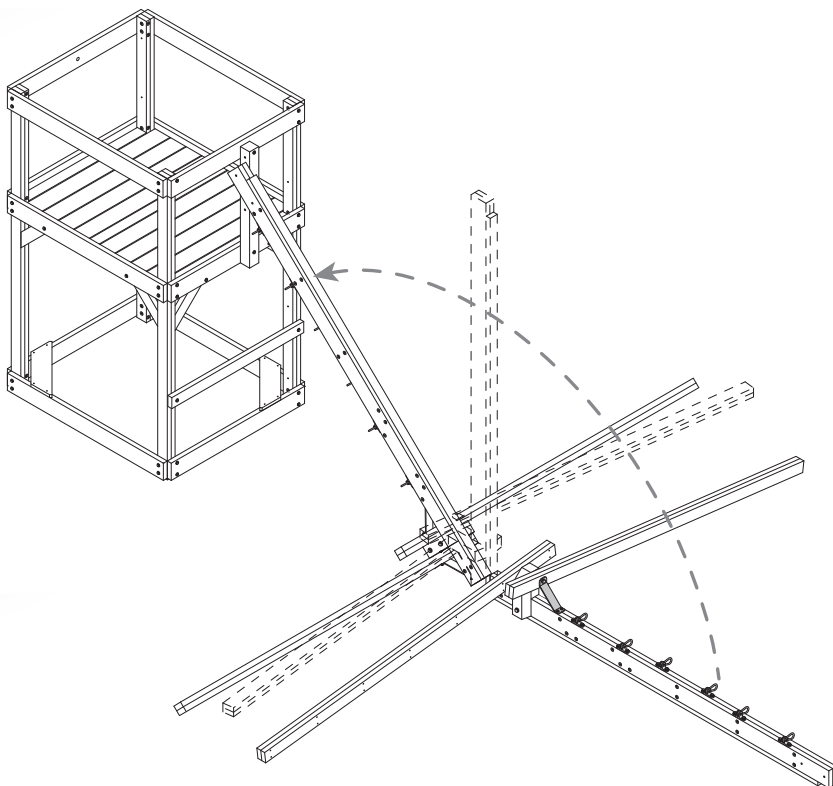
Align the holes in the HD Angle Brackets with the pre-drilled holes in the Beam. Secure the Brackets to the Beam using four 5/16 x 2-1/2" Lag Screws and four 5/16" Flat Washers.



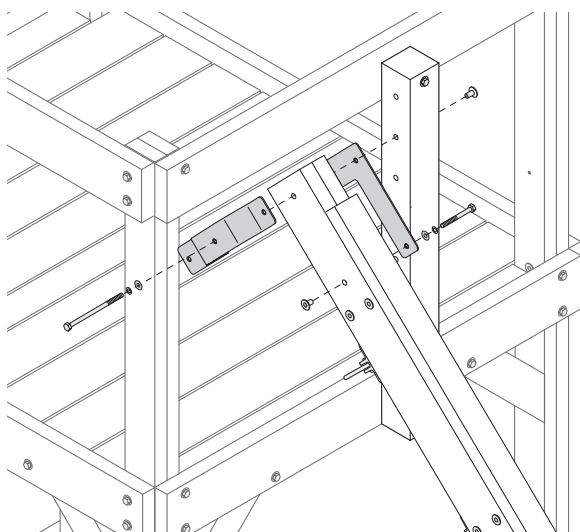
STEP SIX - Flip Beam

With the help of others, flip the Beam end-over-end and lean the Beam against the side of the gym next to the Swing Mount.

If there is a Wall Slat on the gym adjacent to the Swing Mount, remove it to avoid conflict during the following steps. Once the Beam is in place, replace the Wall Slat.

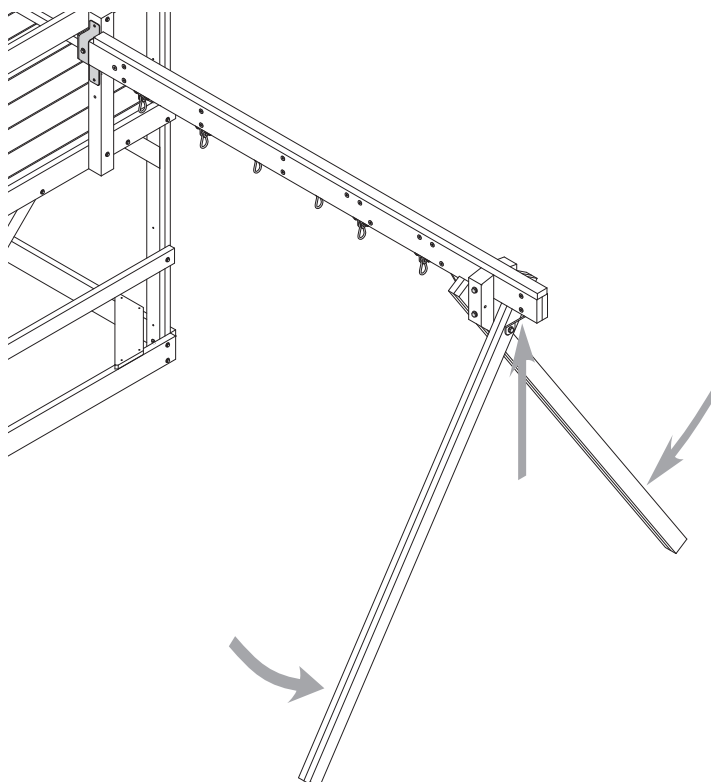


STEP SEVEN - Beam to Swing Mount



Secure one hole of the L-Brace (H) to the second hole on the Beam Assembly using one 3/8 x 3" Hex Bolt Assembly as shown. Align the hole in the corner of the L-Brace with the end hole in the Beam Assembly.

Use a 3/8 x 6-1/2" Hex Bolt Assembly to fasten the Beam Retainer (I), Beam Assembly, and L-Brace to the hole second from the top on the Swing Mount. Do not fully tighten as the Beam will pivot during assembly.



STEP EIGHT - Raise Beam

With the help of others, raise the Beam and swing the Legs into place to support it. Set the ends of the legs into the ground and use a carpenter's level to make sure the Beam is level.

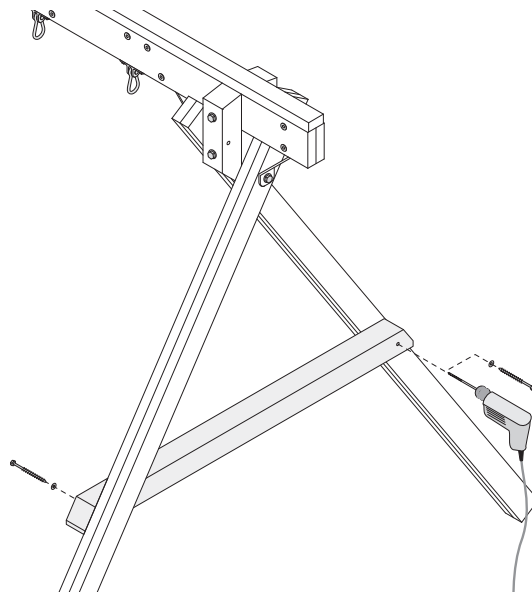
NOTE: If the ground falls away on the Beam side of the gym, the Beam can be shifted to a lower hole on the Swing Mount.

STEP NINE - Leg Brace

With helpers steadying the Legs, hold the Leg Brace (B) in the position shown. Make sure it is level and the ends do not overhang.

Mark the position of the holes in the Leg Brace onto the Legs. Drill 1/4" diameter pilot holes 2" deep at the marks.

Secure the Leg Brace to the Legs using two 5/16 x 5-1/2" Lag Screws and two Flat Washers.

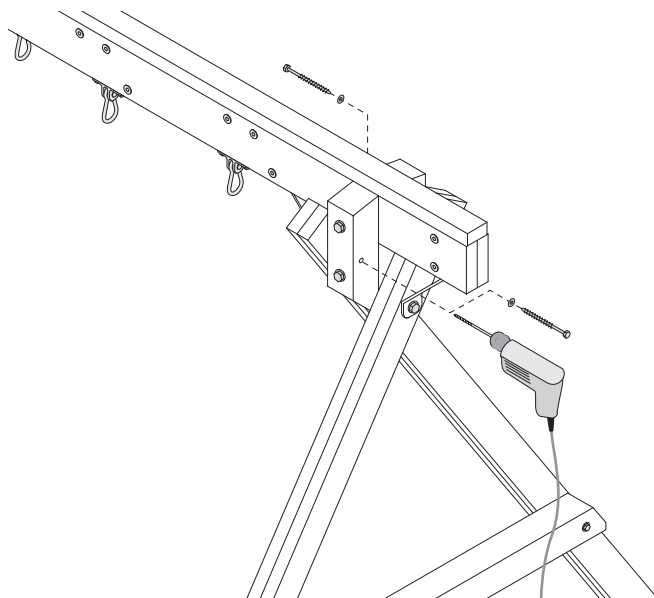


STEP TEN - Secure Top of Leg

Make sure the front face of the Beam is plumb. Find the remaining holes in Side Block One and Side Block Two. Drill 1/4" diameter pilot holes through the holes in the Blocks and 2" deep into the Legs.

Secure the Blocks to the Legs using two 5/16 x 5-1/2" Lag Screws and two Flat Washers.

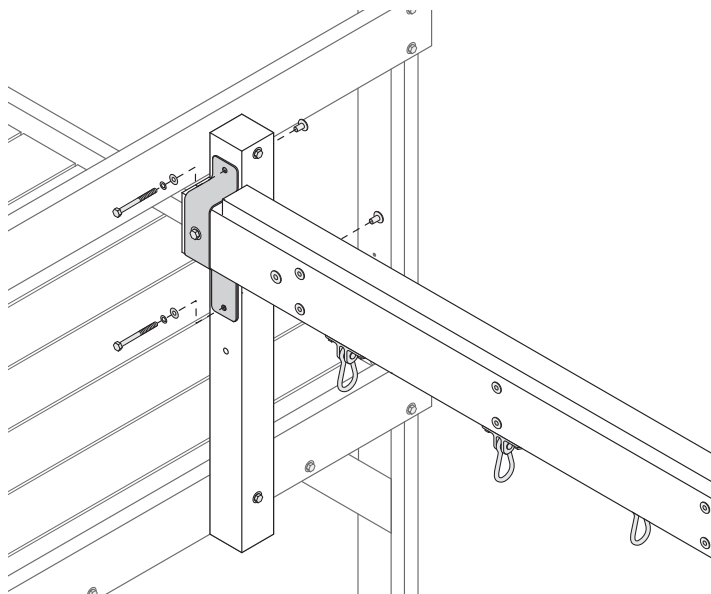
Tighten the three 1/2 x 10" Hex Bolts that secure the Blocks, Legs and Angle Braces. Make sure the end of the Bolts protrude through the Lock Nuts approximately two threads.



STEP ELEVEN - Secure Beam Retainer

Secure the Beam Retainer and L-Brace to the Swing Mount using 3/8 x 3-1/2" Hex Bolt Assemblies.

Tighten all three Bolts securing the Beam to the Swing Mount.

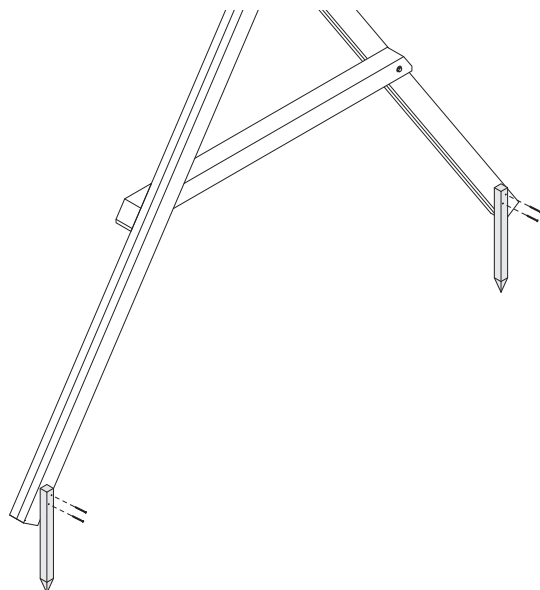


STEP TWELVE - Ground Stakes

Drive each Stake into the ground next to the Swing Beam Legs, as shown. Secure the Stakes directly into the base of the Leg Assemblies using two #10 x 2-1/2" Screws each.

The top of the Stakes must not extend beyond the profile of the leg.

Note: Do NOT use concrete to set Ground Stakes. Simply drive them in to the ground. In hard or rocky soil, drive a metal spike or rod as a pilot hole for the wooden stakes.



STEP THIRTEEN - Nameplate

Federal law requires the name of the manufacturer be permanently fastened to the gym, for identification in case of recall or warranty claim. Your Swing Beam comes with a nameplate. It is important to fasten the nameplate to the gym.

Fit the nameplate near the center of the Beam. Use the included #6 x 1/2" pan head screws to attach the name plate to the Swing Beam.

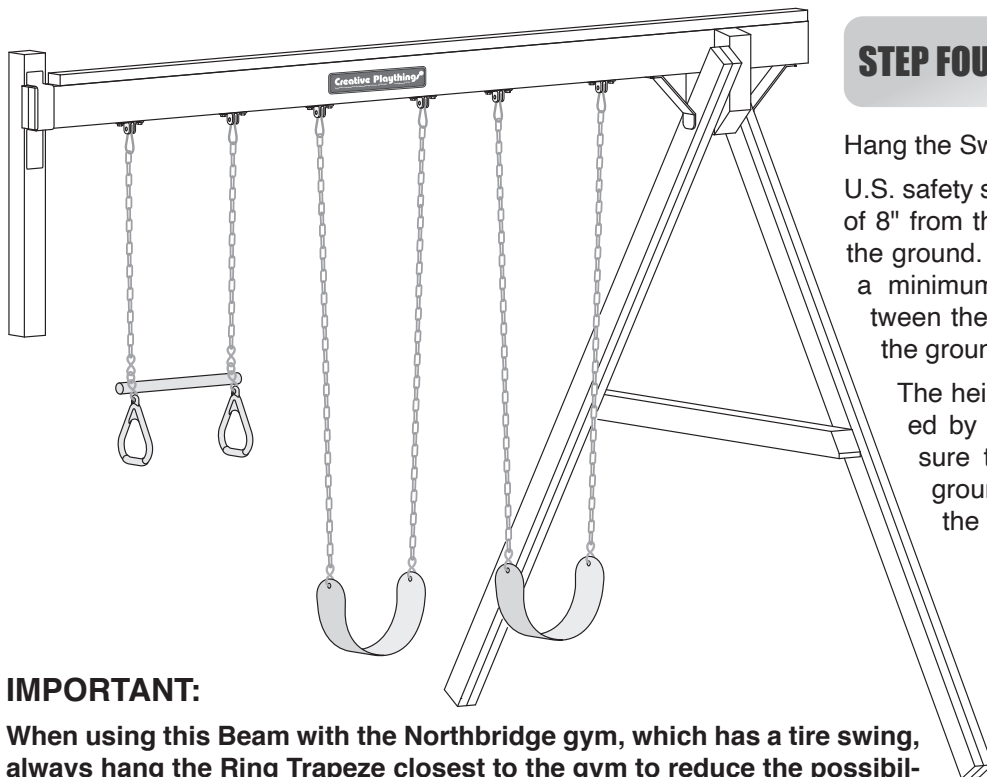


STEP FOURTEEN - Hang Swings

Hang the Swings in the positions shown.

U.S. safety standards require a minimum clearance of 8" from the bottom of each Swing Accessory to the ground. U.K. (& E.U.) safety standards require a minimum clearance of 350mm (13-3/4") between the bottom of each Swing Accessory and the ground.

The height of each Swing Accessory is adjusted by using a different link in the chain. Be sure to hang the Swings Accessories with ground clearance greater than or equal to the safety standard for your region.



IMPORTANT:

When using this Beam with the Northbridge gym, which has a tire swing, always hang the Ring Trapeze closest to the gym to reduce the possibility of conflict.